

VT ElektroPlast VT Battery

ONE COMPANY – INFINITE POSSIBILITIES

Test & Measuring Lab

TECHNOLOGY

DYNAMISM

PROGRESS

STABILITY

HISTORY & OVERVIEW

- 2010 - test lab was established based on increased demand of internal and external tests
- located in a separated building, in 140 m²
- belongs to the Central Quality Department
- provides every necessary public service: high-powered electricity, tap water, air-pressure system, air conditioner
- continuous support in automatized tester development at VTEP
- continuous improvement of test equipment, methods and processes
- most of the life-time testers were designed and built by VTEP engineers



HISTORY & OVERVIEW

We test products before and after they are launched to the markets; from design to mass production phase:

Test types:

- product design tests
- product release test
- battery tests in separated test lab
- product functionality-related tests
- product performance-related tests
- RoHS compliance
- approbation pre-tests
- internal tests for investigation of quality problems
- climatic tests in temperature and humidity chambers



HISTORY & OVERVIEW

- a technician performs the tests and he maintains the devices
- an engineer is responsible for leading the test lab and managing the activities
- contact with customers
- report the results of tests
- quick feedback to production if it is necessary

An internal SOP (Standard Operation Procedure) defines acts, roles and responsibilities of Test Laboratory.



TESTS – BATTERY TESTS

Description:

In the separated battery test lab we are able to execute battery cell and pack tests (even in fire protected climatic chamber):

- (abnormal) charging
- (forced) discharging
- capacity test
- short circuit analysis
- engineering / functional tests

We are able to measure and record during the test: voltage, current impedance, temperature.

Beside these, we can do drop, as well.



TESTS – BATTERY TESTS

Videoton Elektro-PLAST Kft. has a strong relationship with external labs like TÜV Rheinland InterCert Kft. Having this relationship and using our experience in validation process according to UN38.3 and IEC62133:2-2017, Videoton Elektro-PLAST Kft. is capable to support the whole validation process.

We can perform preliminary tests and measurements like Drum test, short circuit and overcharge tests, etc. before sending samples TÜV or to another external lab.



TESTS – APPROBATION AND BATTERY TESTS

Equipment:

- programmable AC Power Source (Chroma 6530, Chroma 63113A)
- insulation/Current Leakage tester (GW Instek GPI-745A)
- digital power meter (Yokogawa WT210 + GPIB)
- digital multimeter (Picotest M3500A, Keysight 34461A)
- Hi-pot tester (Hioki 3561-01)
- force/torque meter (Mecmesin AFG 500)
- static torque wrench (Mecmesin TW15)
- contactless RPM meter



TESTS – BATTERY CLIMATE TESTS

Our own programmable temperature and humidity chamber is suitable for climatic and ageing tests, especially for batteries, with fire protection system.

Specification:

- model: ACS Discovery my DM600
- volume: max 600L
- temperature range: -40 / +180 °C
- humidity range: 10 - 98% RH



TESTS – OTHER CLIMATE TESTS

Our own programmable temperature and humidity chamber is suitable for climatic and ageing tests

Specification:

- model: WTH-L420
- volume: 420L
- temperature range: -20°C...+100°C
- humidity range: 30%... 95% RH
- total permitted load: 60 kg



TESTS – PORTABLE XRF FOR RoHS TESTS

- the XRF analyser helps to define concentrations of certain specific hazardous materials in electrical and electronic products in order to submit the products to RoHS regulations
- furthermore, it can help to define raw materials of samples, especially alloys
- the XRF technology is a quick and cheap way to analyse substances and filter hazardous materials

Features:

- model: NITON XL3t 700
- the first portable XRF tester by NITON



TESTS – KITCHEN PERFORMANCE TESTS

Kitchen appliances can be tested from an early phase of development or pre-serial phase and even in the mass production.

Features:

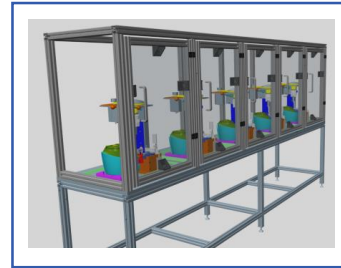
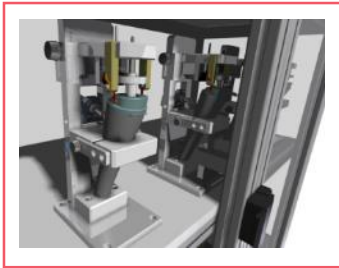
- extended foodstuff supply chain
- wide range of experience in kitchen tests
- pre-prepared raw material on the spot
- we can log and record the data of some tests with special hardwares and softwares



TESTS – ENDURANCE TEST

Main qualities of different life-time testers:

- proper for skincare and personal care products; household appliances; cleaning centers
- working with pneumatic and air-pressure system
- one of testers works with circulating water
- parameters are adjustable manually or via software
- data are logged and recorded



TESTS – OTHER TESTS



fan test



abrasion test



drop test



electric strength test

CONFIDENTIALITY AND ACCESS CONTROL IN TEST LAB

- entrance is strictly controlled by access cards (all entry recorded)
- customer property, equipment and products are handled safely
- competitors' equipment are separated
- documents are stored electronically and protected from non-authorized access



MEASURING LABORATORY EQUIPMENT

GLOBAL PERFORMANCE CM MACHINE

Specification:

- model: GLOBAL Performance
- software: PCDMIS CAD ++
- measuring range: X: 700 Y: 700 Z: 500
- resolution: 0,001 mm
- measurement precision: $MPE_E = \text{from } 1.5 + L/333 \mu\text{m}$



OPTIV CLASSIC OPTICAL CM MACHINE

Specification:

- model: HEXAGON OPTIV CLASSIC CMM
- software: PCDMIS
- measuring range: X: 300 Y: 200 Z: 200
- resolution: 0,001 mm
- measurement precision:
 - MPE (Exy): $2,8+L/150\mu\text{m}$
 - MPE (Ez): $5+L/150\mu\text{m}$



KEYENCE IMAGE MEASUREMENT SYSTEM

Specification:

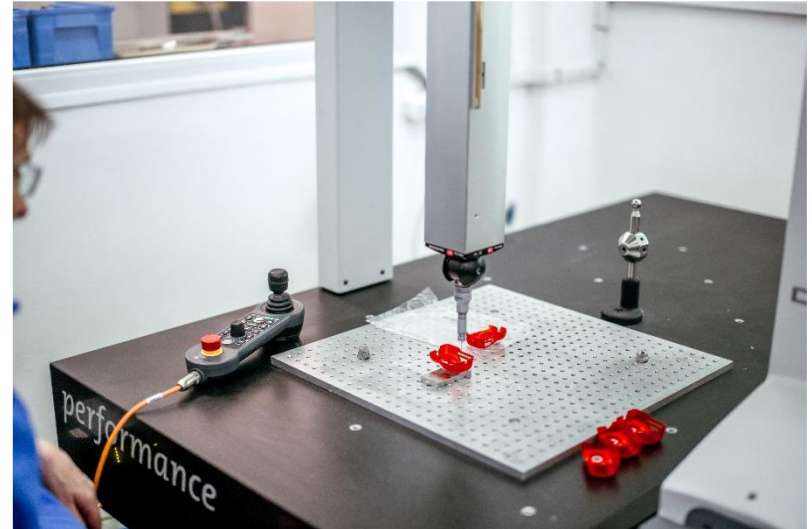
- model: KEYENCE IM-7020
- software: PCDMIS
- measuring range: X: 200 Y: 200
- resolution: 0,001 mm
- measurement precision: $\pm(4 + 0,02 L) \mu\text{m}$
- sensor: 6,6 mega pixel



DEA GLOBAL COORDINATE MM

Specification:

- model: DEA GLOBAL Performance
- software: PCDMIS CAD ++
- measuring range: X: 700 Y: 1000 Z: 500
- resolution: 0,001 mm
- measurement precision: $\pm 5,5 + 0,009L(\text{mm})\mu\text{m}$



TESA VISIO 300 OPTICAL CM MACHINE

Specification:

- model: TESA VISIO 300 OPTICAL CMM
- software: PCDMIS
- measuring range: X: 185 Y: 140 Z: 140
- resolution: 0,001 mm
- measurement precision: $\pm(2+0,006L(\text{mm})\mu\text{m})$



TESA COORDINATE MEASUREMENT MACHINE

Specification:

- model: TESA SA Micro-Hite
- measuring range: X: 460 Y: 510 Z: 420
- resolution: 0,001 mm
- measurement precision: $(3+4L/1000)\mu\text{m}$



ATOS 3D SCANNER

As an example of the state-of-the-art technology, this device is able to create 3D model about any kind of object (sample part, tool insert etc.), which can be used for further measurement, analyses and reverse-engineering

Specification:

- model: ATOS Core 5M Professional Line
- software: Geomagic Design Direct
- measuring area: 185 x 140 mm
- working distance: 440 mm
- resolution: 0,01 mm
- measurement precision: $\pm 2 + 0,006L(\text{mm})\mu\text{m}$



TINIUS OLSEN TENSILE TESTING MACHINE

Specification:

- model: H20 K-W
- measuring range: 20 kN
- resolution: 0,3 N
- measurement precision: >0,5%



IGV KV 02 HARDNESS MEASUREMENT MACHINE

Specification:

- model: KV 02
- measuring range: 0-70 HRC
- measurement precision: <1 HRC



MITUTOYO DUROMETER

Specification:

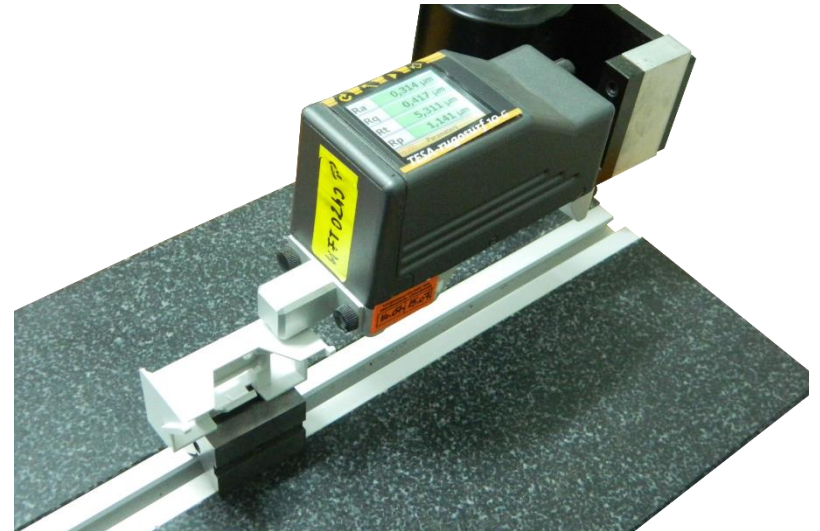
- model: Hardmatic HH331
- measuring range: 0-100 Shore A
- resolution: 1 Shore A
- measurement precision: $< \pm 0,075 \text{ N}$



PORTABLE SURFACE ROUGHNESS GAUGE

Specification:

- model: TESA Rugosurf 10G
- measuring range: Ra:0-75 μm Rt:0,05-300 μm
- resolution: 0,001 μm
- measurement precision: 0,3 $\mu\text{m}/25\text{ mm}$



COLOR-GUIDE GLOSS METER

Specification:

- model: Gardner 6831
- measuring range: 400-700 nm L:0-100
- resolution: 0,01 GU
- measurement precision:
 - 0-10 GU= $\pm 0,2$ GU
 - > 10 GU= $\pm 0,5$ GU

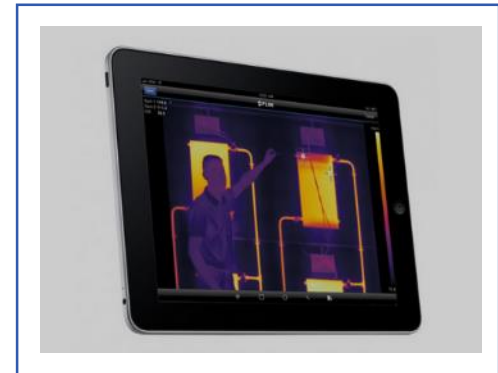


INFRARED CAMERA

The device is proper to detect infrared energy. Temperature and heat distribution can be easily and precisely measured, therefore the heat-related problems can be evaluated.

Specification:

- model: FLIR e50
- thermal image quality: 240x180 pixel
- thermal sensitivity: $<0.05^{\circ}\text{C}$
- temperature range: -20°C to $+650^{\circ}\text{C}$



COOPERATION WITH EXTERNAL LABS / UNIVERSITIES

TÜV Rheinland



- extended contact with the Hungarian subsidiary
- thorough material investigation to detect RoHS-banned substances
- food-contact investigation
- continuous communication in approbation-related topics (in product design phase)
- CE marking

Budapest University of Technology and Economics



- industrial design, ergonomic studies
- functional and concept re-consideration of existing products
- (re)design human-machine interfaces
- 3D product visualizations and animations
- colour studies

COOPERATION WITH EXTERNAL LABS / UNIVERSITIES

Óbuda University



- the Central Research and Development Institute of Videoton has a cooperation with the Kálmán Kandó Faculty of Electrical Engineering of Óbuda University
- test of designed PCBs in EMC laboratory

Kaposvár University



- measurement of technological parameters – physical properties
- alterations of the chemical composition – near infrared spectroscopic (NIRS) and chemical analysis
- analysis of the effects exerted on the organoleptic traits
- cooperation within the dual education system

COOPERATION WITH EXTERNAL LABS / UNIVERSITIES

University of Pécs (PMMIK)



- cooperation within the dual education system – at the faculty of mechanical and electrical engineering
- cooperation in R&D
- design and optimization of gear drive systems

Széchenyi István University, Győr



- cooperation since 2005
- the packaging laboratory of the institute is a professional partner in the release testing of automotive plastic parts and subassemblies

COOPERATION WITH EXTERNAL LABS / UNIVERSITIES

University of Dunaújváros



- full 3D injection molding simulation of products and mold optimization by using Moldex 3D analysis software
- studies with different injection locations/types
- mold temperature uniformity check → cooling optimization
- optimization for moldability (reduced cycle time, optimal injection pressure); minimal part deformation; best visual part quality (minimal sink marks/welding lines)
- cooperation within the dual education system – at the faculty of mechanical engineering (specialization of mechatronics)

THANK YOU FOR YOUR KIND ATTENTION!



VIDEOTON Elektro-PLAST Kft.
H-7400 Kaposvár
3 Izzó Str.
Phone: + 36 82 502 100
vtep@vtep.videoton.hu

Árpád Toldi
Quality Manager
Phone: + 36 82 502 328
Mobile: + 36 20 934 3084
toldi.arpad@vtep.videoton.hu

